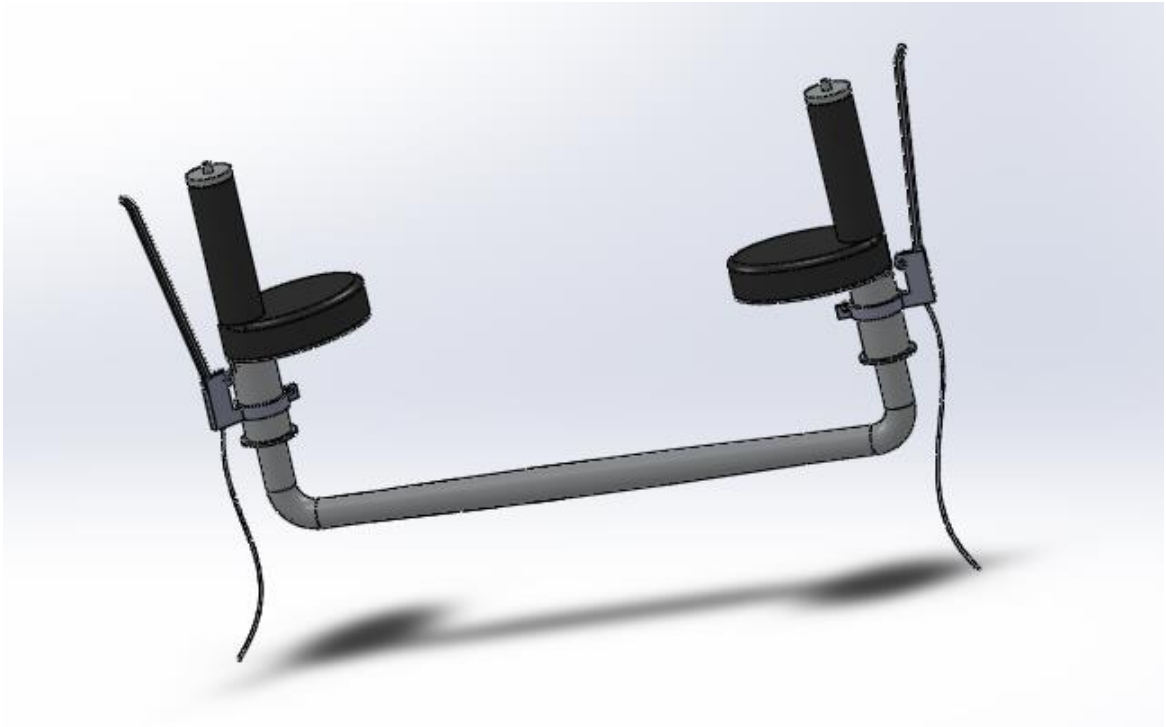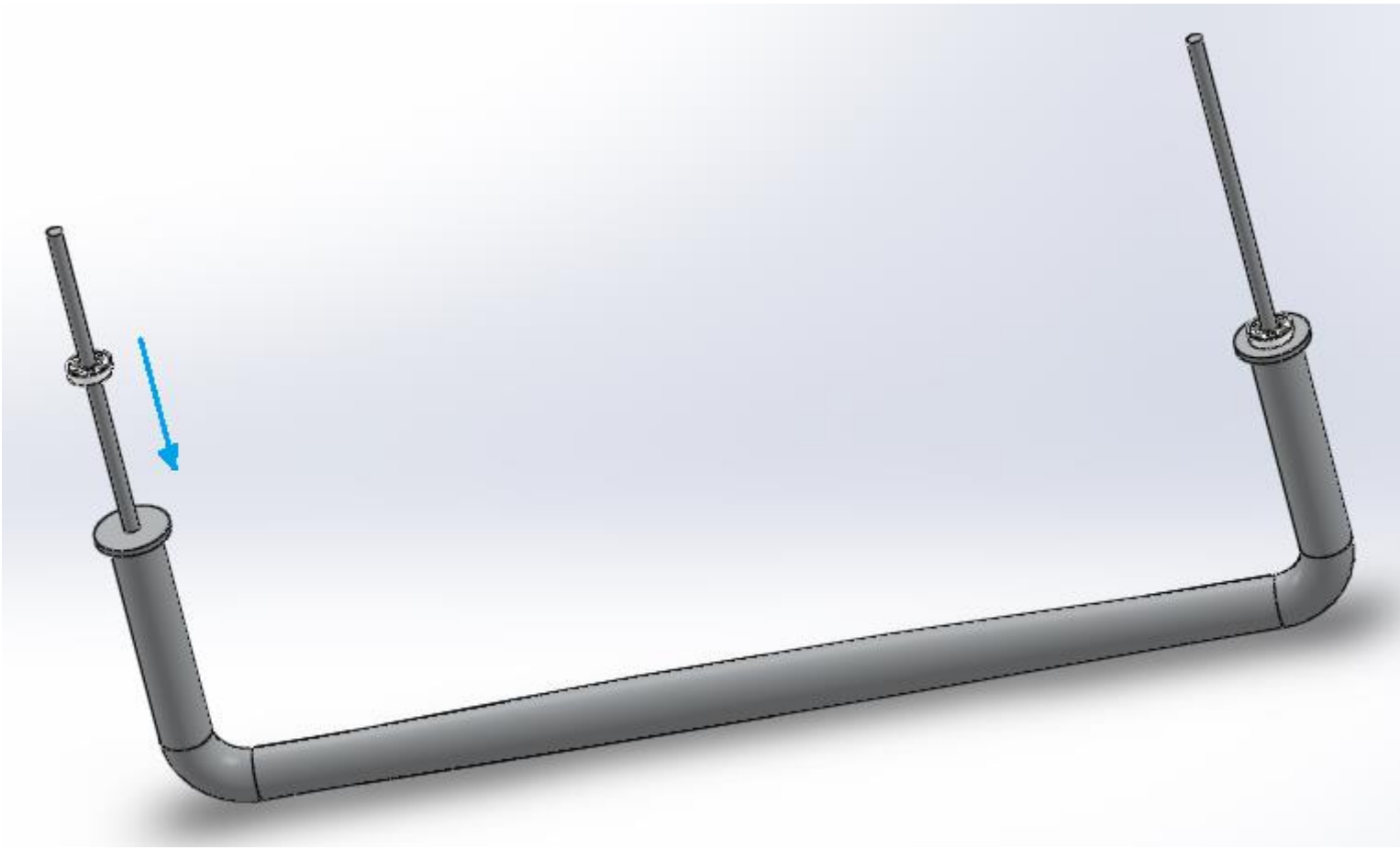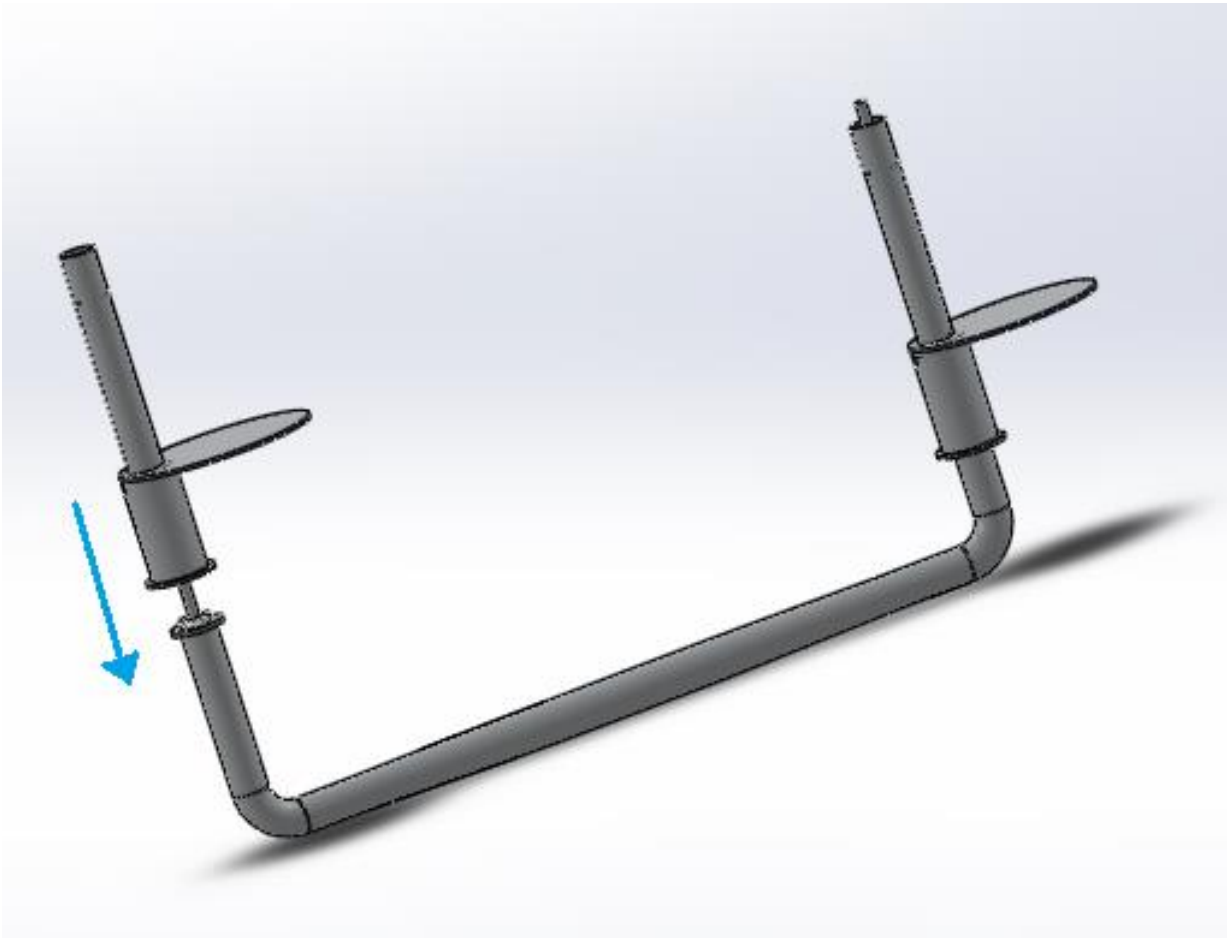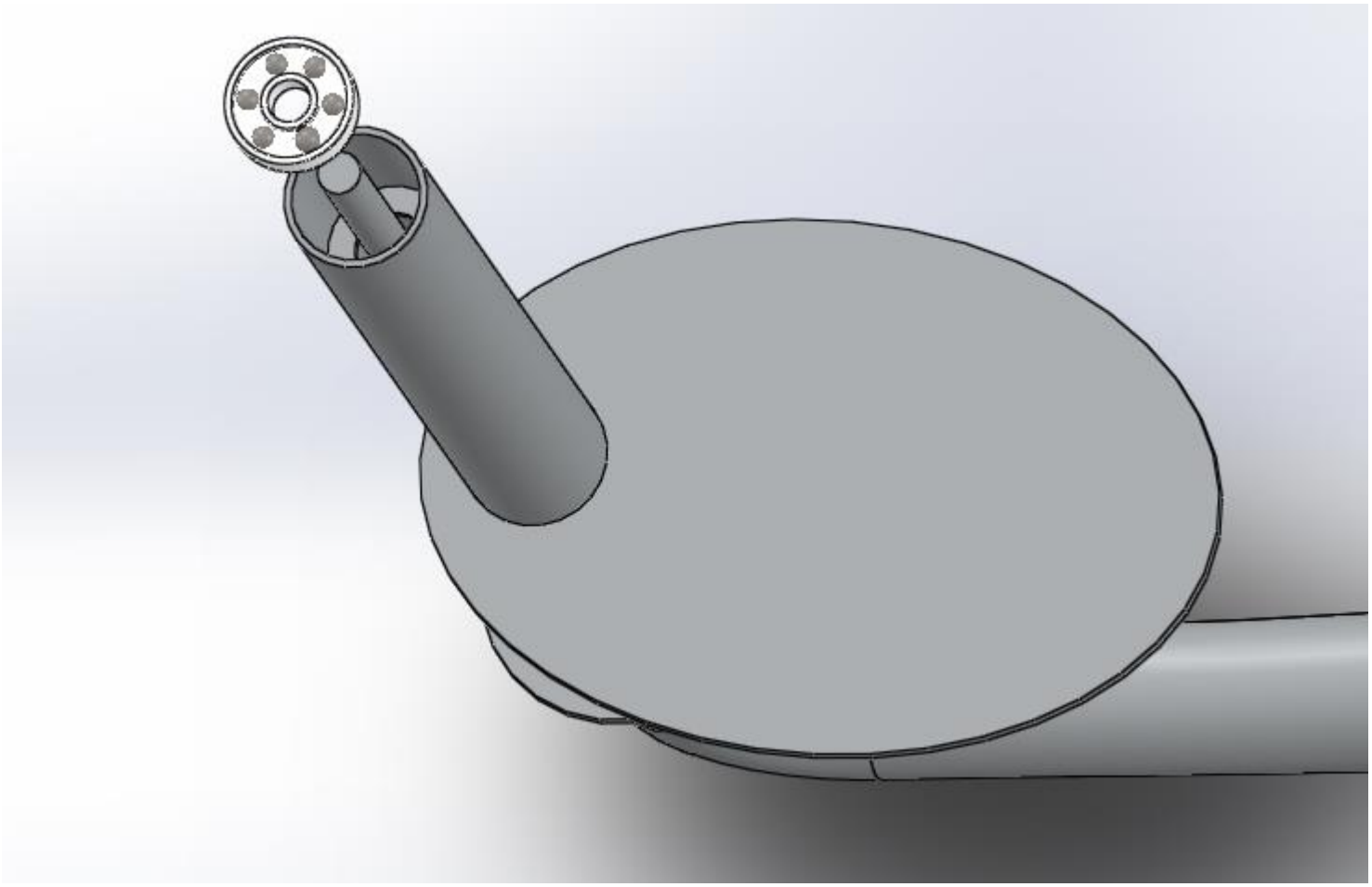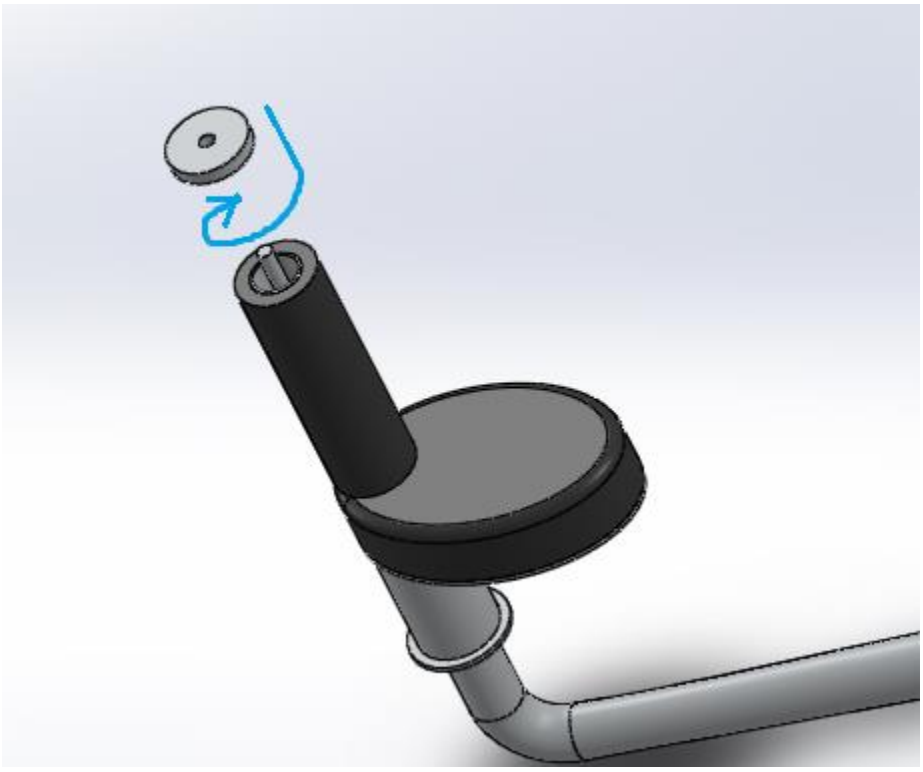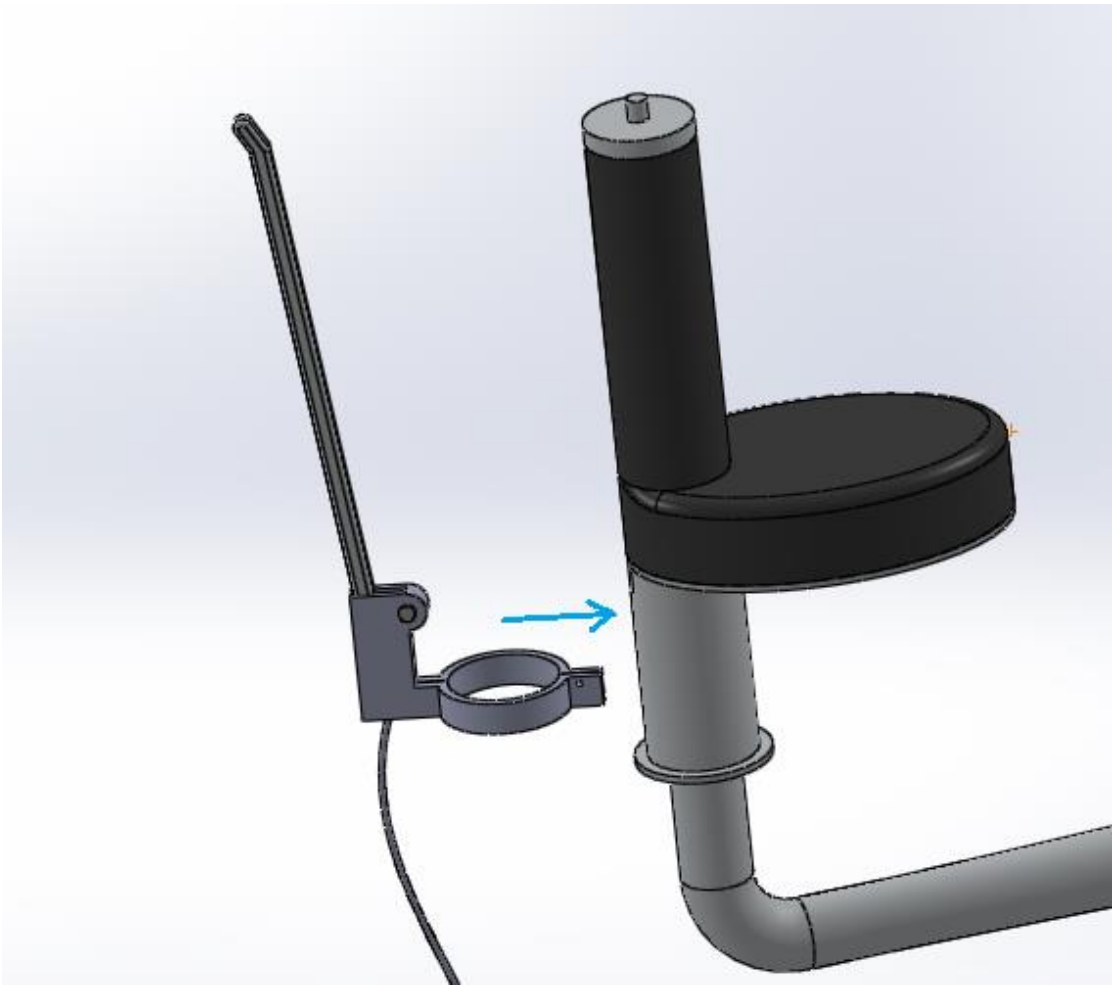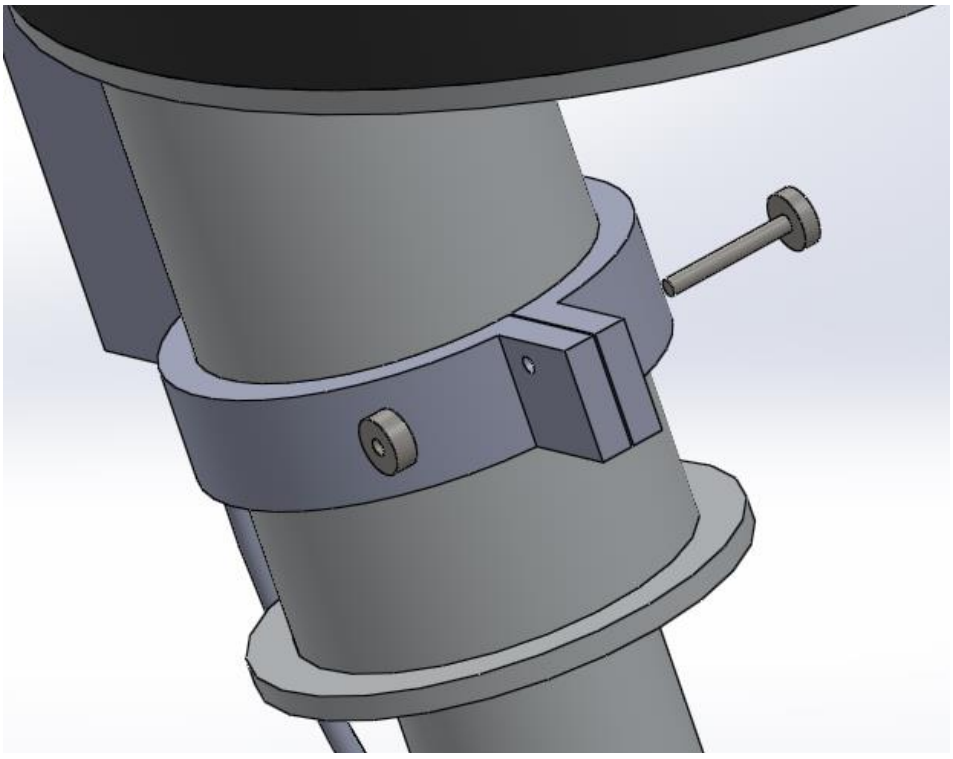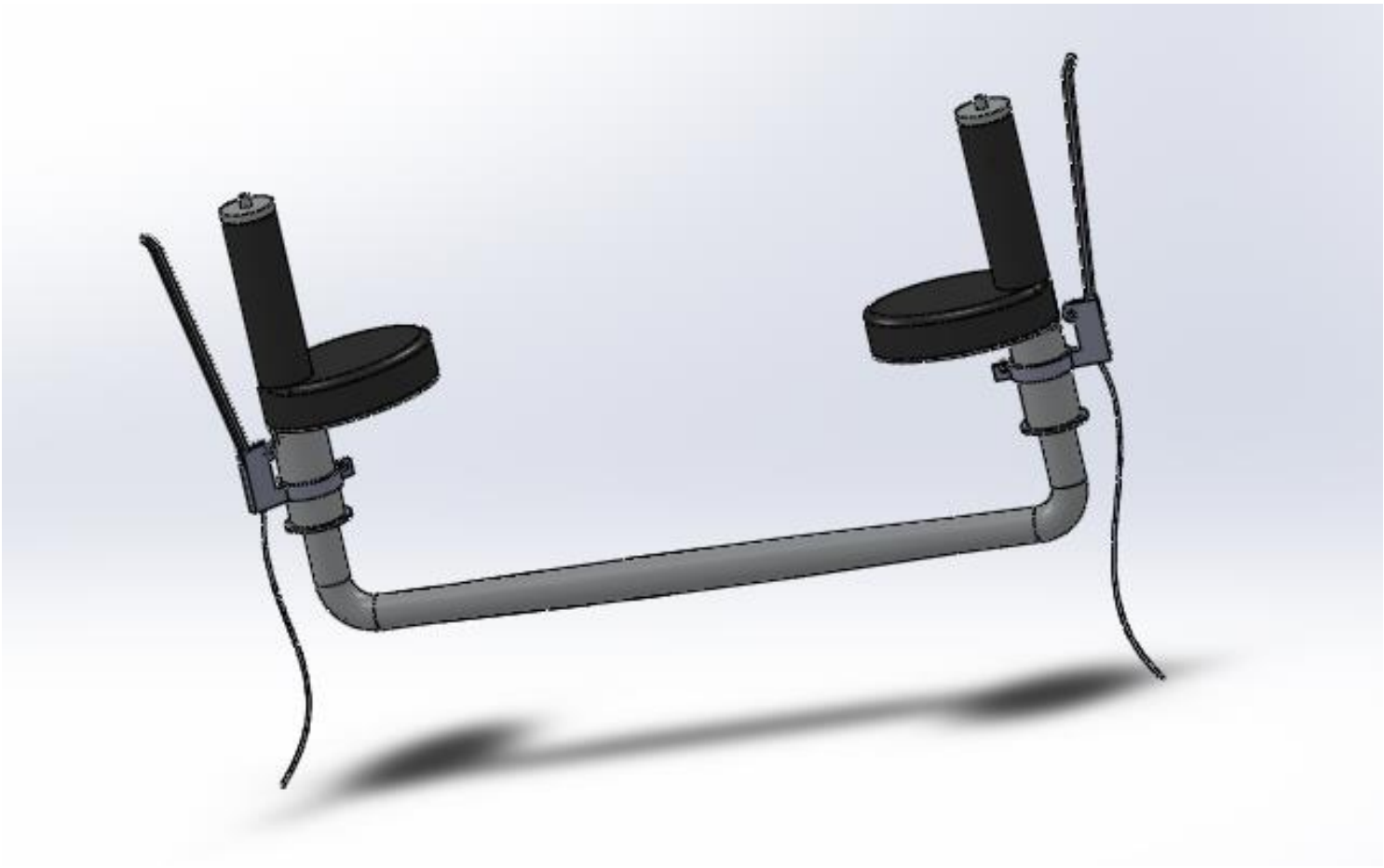Assembly process